

A row of brown glass bottles with red caps is shown on a production line. The bottles are slightly out of focus, with the ones in the foreground being sharper. The background shows industrial machinery. A semi-transparent white box is overlaid in the center of the image, containing text.

Labelling | Water-Based Adhesives

BEARDOW **ADAMS**™

Unique Adhesives

Labelling Adhesives for GLASS and PET CONTAINERS



Uniquely formulated to hold labels neatly in place across a range of applications, beverage manufacturers choose our adhesives for their trouble-free running, reliable performance across different environments, and excellent wash-off suitability.

Trusted globally for their application specific formulations, our casein, starch, synthetic, and hybrid adhesives offer a diverse set of properties to meet the demands of various applications.

Whether this be labelling cold-filled glass beer bottles in wet environments, or labelling hot or warm-filled PET containers with soft drinks, we have an adhesive to suit your exact requirements.

And once applied, your label remains firmly in place throughout warehousing, transport, and distribution, and across different temperatures and humidity's.

Fully aligned with the growing introduction of deposit return schemes, our adhesive and your label are easily washed off at the end of their use, allowing the bottle or container to be recycled or reused.

KEY BENEFITS



Fast running,
up to 80,000
bottles per hour



Clean, trouble-
free running



Suitable for
paper labels



Flexible
performance,
even at high
speeds



Condensation
Water
Resistance
(CWR)



Exceptional
cold and wet
performance



Easy to clean
with water



Supports move
to deposit return
schemes



Reliable wash-
off performance



Ice Water
Resistance
(IWR)

ADHESIVES FOR LABELLING

Product	Application	Technology	Viscosity (23°C) Pa.s	Wet tack	Working temperature
Signacoll 131	Glass bottles	Casein	70 - 110	High	28 - 36°C
Signacoll 132	Glass bottles with difficult labels	Casein	110 - 150	Very high	28 - 36°C
Signacoll 111-EW	Glass bottles and CWR / IWR	Casein	90 - 130	High	26 - 34°C
Signacoll 6008 MV	High performance	Hybrid	90 - 130	High	26 - 34°C
Signacoll 6210	Glass bottles and excellent CWR	Hybrid	90 - 140	High	26 - 34°C
Signacoll V 6140	Good machine running	Starch	100 - 140	Medium	25 - 30°C
Signacoll V 1001	Glass bottles and high ice water resistance	Synthetic	80 - 120	Medium	26 - 34°C
Signacoll V 1007	Reliable and clean machine running	Synthetic	90 - 140	High	26 - 34°C
Signacoll 7177	Disposable PET bottles	Casein	60 - 90	High	24 - 32°C



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